

Double-acting (Threaded Body)
SWING / PULL CLAMP

Max. Capacity: 365 lbs. Clamping Force (with 1.06" lg. arm) at 5,000 PSI Max.

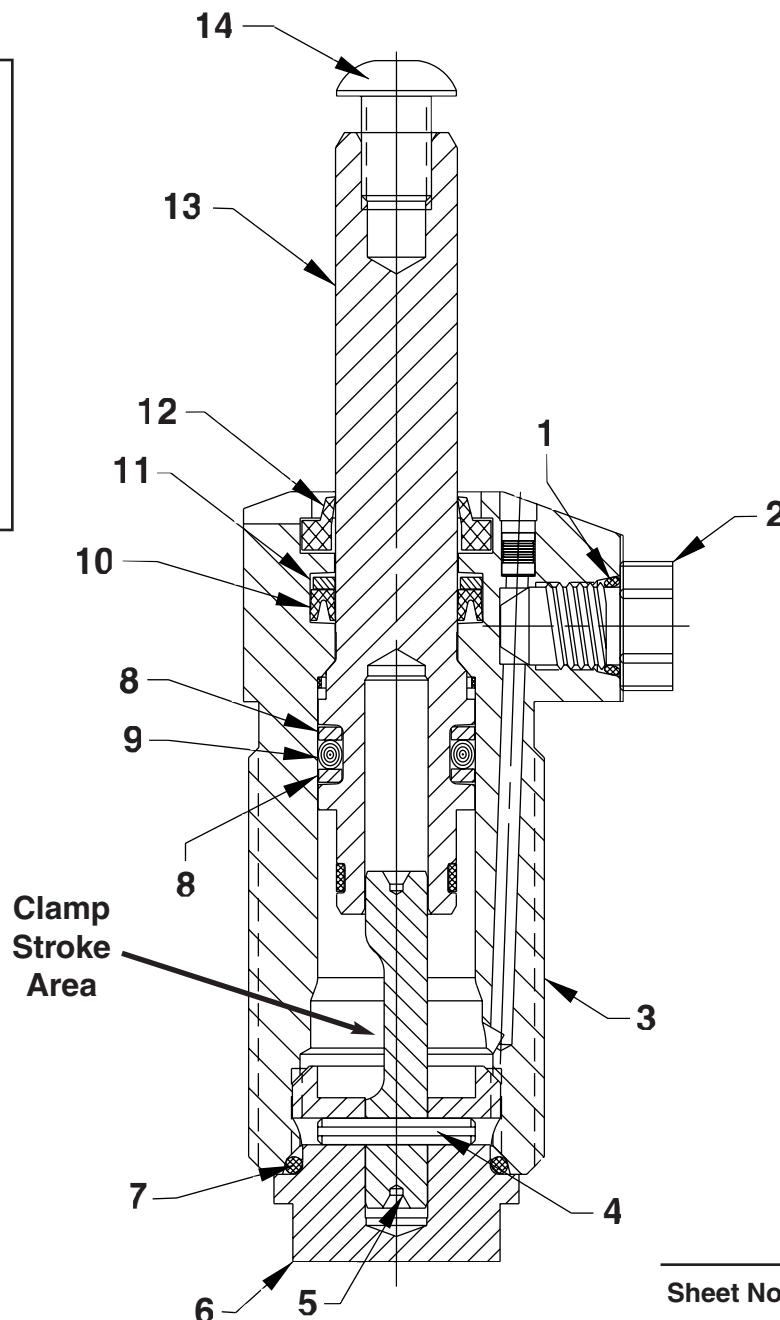
110126 - Left Hand

110127 - Right Hand

110128 - Straight Pull

The piston rod
U-cup seal (Item 10)
can be easily
twisted if installed
incorrectly.

Before installing the
piston rod (Item 13)
lubricate the rod and
all seals with
hydraulic oil. Install
the rod with light
pressure and a
twisting motion as the
seal is first contacted.



Item No.	Part No.	No. Req'd	Description	
1	15189	2	O-Ring (.36 x .23 Nitrile)	
2	252531	2	Fitting, Plug (5/16-24 Plastic)	
3	351863	1	Body, Threaded w/Plug	
4	252877	1	Pin, Spring (.09 x .56)	
5	351397	1	Cam, Left Hand (Left Hand† 90° for 110126)	NOTE: Grease roller in piston rod (Item #13) and cam with a light coating of CDM Extreme Pressure Lube #3.
	351398	1	Cam, Right Hand (Right Hand† 90° for 110127)	
	351399	1	Cam, Straight (Straight Pull for 110128)	
6	351432	1	Cap, End DA (Torque to 450/470 in. lbs.)	
7	*10527	1	O-Ring (.81 x .64 Nitrile)	
8	*252515	2	Washer, Backup (.49 x .39)	
9	*252505	1	O-Ring (.56 x .38 URE)	
10	*252473	1	U-Cup (.62 x .43 x .09 H)	
11	*252479	1	Washer, Backup (.61 x .43 x .04)	
12	*252453	1	Wiper, Rod (.69 x .44 URE)	
13	351400	1	Rod, Piston	
14	251910	1	Screw, Button HD (1/4-20 x 3/8)	

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300954.

†Right hand rotation is clockwise rotation when viewed from the piston rod end.

Left hand is counterclockwise rotation. To reverse clamp rotation, order the appropriate rotating cam.

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.