

BALDOR® • RELIANCE

Product Information Packet

EM50454L-2340

450HP,1788RPM,3PH,60HZ,5010,TEFC,F1

Part Detail							
Revision:	H	Status:	PRD/A	Change #:		Proprietary:	No
Type:	AC	Prod. Type:	A50192M	Elec. Spec:	A50WG4851	CD Diagram:	416820-004
Enclosure:	TEFC	Mfg Plant:		Mech. Spec:		Layout:	616159-804
Frame:	5010	Mounting:	F1	Poles:	04	Created Date:	02-11-2014
Base:		Rotation:	R	Insulation:	F	Eff. Date:	08-11-2016
Leads:	6#6 4824-6-P					Replaced By:	
Literature:		Elec. Diagram:					

Nameplate NP3131

ENERGY EFFICIENT			SERIAL NO.		
CATALOG NO.	EM50454L-2340		SPEC NO.	KGPEM50454L-2340	
HP	450	RPM	1788	FRAME	5010
VOLTS	2300/4000		F.L. AMPS	102/58.8	PHASE
F.L.EFF.	95.5	F.L.P.F.	86	MOTOR WEIGHT	4860
DESIGN	-	NEMA CODE	F	MAX AMBIENT	40
	115	C RISE/	RES	AT	
D.E. BRG.	110BC03J30X		O.D.E. BRG.	110BC02J30X	
WDG. THERMAL	100 OHM		QTY.	6	
LUBE	POLYREX EM				
VOLTS	120/240	AMPS	2.9/1.46	WATTS	350/350
CERTIFICATE OF COMP NO.	LR52580				
	NEMA NOM EFF = 95.4%				

Parts List		
Part Number	Description	Quantity
SA276842	SA KGPEM50454L-2340	1.000 EA
RA263400	RA KGPEM50454L-2340	1.000 EA
482406006P	06 AWG,UL3499,BLACK,7.5kV,BELDEN#37506	41.000 FT
606800016D	RTD LAC	7.000 EA
069306003B	CABLE TIE 14 T&B L14509C	9.000 EA
482413004Y	#4 SLEEVING (GREEN) PER FT	12.000 FT
424731025P	HEATER LAC	2.000 EA
034692001AB	HCSPP 1/8" PLATED	2.000 EA
034692001AB	HCSPP 1/8" PLATED	2.000 EA
419512012S	SHRINK MKR,	1.000 EA
034017013AB	LCKW 5/16 STD. PLATED	4.000 EA
034017013AB	LCKW 5/16 STD. PLATED	4.000 EA
616156056R	G30-GP CAP 6222 LOCKED/CONVERSION ENG	1.000 EA
032018004BK	HHCS 5/16-18X1/2 PLATED	4.000 EA
035051022AA	BBLCW W-22	1.000 EA
609233018A	G30 CAP 609233001WCA - ENGLISH	1.000 EA
616145012A	THERMAL BARRIER, LAC	1.000 EA
T-0346-24	HALF KEY BALANCE 004600044AK	1.000 EA
415915007C	GASK, LAC	1.000 EA
036150030NA	SKHD SSCR;STAT;BT-G508	2.000 EA
034690004AB	PPLG 1/2" PLATED	4.000 EA
034690004AB	PPLG 1/2" PLATED	2.000 EA
034690004AB	PPLG 1/2" PLATED	2.000 EA
034690002AB	"unbulked" PPLG 1/4" PLTD.	4.000 EA

Parts List (continued)		
Part Number	Description	Quantity
034691008AB	1 1/2 PIPE PLUG- BIN STOCK	2.000 EA
807474042A	BRACKET BE GP 6322 VIB PROV. ENGLISH	1.000 EA
032018036CK	HHCS 3/8-16X4-1/2 PLTD.	4.000 EA
035000001AB	ALFTG CAT.NO.1627-B PLTD	1.000 EA
032018036CK	HHCS 3/8-16X4-1/2 PLTD.	4.000 EA
035000001AB	ALFTG CAT.NO.1627-B PLTD	1.000 EA
032018004AK	HHCS 1/4-20X1/2 PLATED	4.000 EA
710607005WPA	THRM BARRIER BRKT, LAC	1.000 EA
034530040EB	PP NIPP DE GRS DR	1.000 EA
034630002AJ	PP CPLG ODE	1.000 EA
034630005AJ	PP CPLG ODE GRS DR	1.000 EA
034017014AB	LCKW 3/8 STD. PLATED	4.000 EA
406673001E	CAP PLUG	2.000 EA
032130022HB	HXSCHCS BE BRKT- b/s 4/11/14	4.000 EA
034630002AJ	PP CPLG ODE	1.000 EA
034630005AJ	PP CPLG ODE GRS DR	1.000 EA
034017014AB	LCKW 3/8 STD. PLATED	4.000 EA
406673001E	CAP PLUG	2.000 EA
032130022HB	HXSCHCS BE BRKT- b/s 4/11/14	4.000 EA
034017014AB	LCKW 3/8 STD. PLATED	4.000 EA
032018008CK	HHCS 3/8-16X1L PLATED	4.000 EA
034000012AB	WSHR 1/4 STD. PLATED	4.000 EA
415915007B	GASK, 46" LAC	1.000 EA
705500324X	TERMINAL BOX WELDMENT 19X19X14	1.000 EA

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705500324F	GASK, TERM BOX, LAC, FRONT COVER	1.000 EA
705500324D	CVR T/BOX FRONT	1.000 EA
705500324G	GASK, TERM BOX, LAC, BOTTOM COVER	1.000 EA
705500324E	BOTTOM COVER	1.000 EA
033519006MC	SHWHTS, 5/16-18 THREAD CUTTING	30.000 EA
418199008B	N/P	1.000 EA
032130012HB	HXSCHCS BE BRKT	1.000 EA
MP1011A01	4 MIL X 12FT X 100 FT POLYETHYLENE	0.100 RL
034530064BB	P/NIP 1/4X8 PLATED	1.000 EA
035000001F	RELIEF FTG. G/DRN	1.000 EA
035000001F	RELIEF FTG. G/DRN	1.000 EA
034017012AB	LCKW 1/4 STD. PLATED	4.000 EA
415045002D	SLGR - 440	1.000 EA
034600007AB	RED.BSHG.GRS/DRN	1.000 EA
034600007AB	RED.BSHG.GRS/DRN	1.000 EA
415916013L	T/BLK S/HTR LAC	2.000 EA
807470006A	AIR DEFL B/E BRKT	1.000 EA
034017014AB	LCKW 3/8 STD. PLATED	4.000 EA
419512002A	ID TAG, ROLL LAC	0.002 RL
041009000FB	TERMINAL LUG	6.000 EA
041009038G	TERMINAL LUG	6.000 EA
001767000CC	N/P	1.000 EA
000692000SC	N/P	5.000 EA
482406006P	06 AWG,UL3499,BLACK,7.5KV,BELDEN#37506	12.000 FT
034690001AB	SQHDPLG, COND	2.000 EA
807473001XBB	GRILL, GP - FAN COVER, G30/5000, ENGLISH	1.000 EA

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807468084A	BRACKET FE GP	1.000 EA
033102013AB	NUT 5/16-18 PLATED	4.000 EA
807473044A	FAN COVER ODE	1.000 EA
034530048EB	PP NIPP ODE GRS DR	1.000 EA
034530072BB	PIPE NIPPLE,DE - 440-BS	1.000 EA
034000016AB	WSHR .531ID 1.062OD .095	4.000 EA
417526016A	BRG SPACER	1.000 EA
032375004HB	SLRHMS 8-32X1/2 PLATED	2.000 EA
415915001A	GASK, LAC	7.000 FT
482413004Y	#4 SLEEVING (GREEN) PER FT	30.000 FT
482415000A	GREASE (MOBIL POLYREX EM)	2.652 LB
034186031GA	KEY FE FAN - G512	1.000 EA
049843019E	PLTE NNN 049843049WCA	1.000 EA
065774015A	TBRD 180-280	1.000 EA
075458000AF	CONDUIT BOX	1.000 EA
415917004A	N/P	1.000 EA
PK4110A11	SHAFT BLOCKING	1.000 EA
PK5006A09	WOOD BASE SHIPPING BASE	1.000 EA
482413003Y	#3 SLEEVING (GREEN)	3.000 FT
032018006AK	HHCS 1/4-20X3/4L PLATED	4.000 EA
034530040HB	P/NIP 1-1/2X5L PLATED-b/s	1.000 EA
049843019G	PLTE 320 049843048WCA	1.000 EA
071421043G	C/BOX WDG RTD	1.000 EA
032375005HB	RHMS 8-32X5/8L PLATED	4.000 EA
032018007CK	HHCS 3/8-16X7/8L PLATED	4.000 EA
034530040HB	P/NIP 1-1/2X5L PLATED-b/s	1.000 EA

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403938056A	GASK, LAC	1.000 EA
403938055A	GASK, TBOX MTG, LAC	1.000 EA
032018014DK	HHCS 1/2-13X1-3/4 PLTD	4.000 EA
041009003F	TERMINAL LUG	4.000 EA
032018005CK	HHCS; 3/8X5/8	4.000 EA
705547084R	FAN, LAC	1.000 EA
403938027E	GASK, LAC	1.000 EA
041009003D	T & B LUG (A116)	18.000 EA
803076025A	SPACER TERM.BOX	1.000 EA
032018016DK	HHCS 1/2-13X2L PLTD.	4.000 EA
709239013B	AIR INLT BAFF FC -13A	1.000 EA
004793040A	BUTT SPLICE SPHTR	2.000 EA
419512012SG	LABELS, HEAT SHRINK SET	1.000 EA
419512012SG	LABELS, HEAT SHRINK SET	1.000 EA
402558004A	BRDRN- added to b/s 5/31	1.000 EA
419306099AG	N/P - MAKE IN ASSEMBLY	1.000 EA
419306099B	N/P - MAKE IN ASSEMBLY	1.000 EA
419306099A	N/P - MAKE IN ASSEMBLY	1.000 EA
034691004AB	1/2 PIPE PLUG	2.000 EA
406673000F	PPLG	1.000 EA
406673000B	PPLG	1.000 EA
412027034A	SUPPORT(T.B.) - G512	1.000 EA
415917001A	RTD TAG	4.000 EA
415916013C	T/BLK S/HTR LAC	1.000 EA
075459000A	C/BOX CVR W75459	1.000 EA
032130006AB	HSHCS 1/4-20X3/4L PLTD.	2.000 EA

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065564000A	GASKET	1.000 EA
071422000A	C/BOX W 071422000	1.000 EA
047993000B	GASKET LAC	1.000 EA
032130007AB	HXSCHCS C/B CVR-449	10.000 EA
034180064LA	KEY DRV END EXT	1.000 EA
NP3131	"BALDOR ONLY" INDUSTRIAL MOTOR, SS,	1.000 EA
406255394A	N/P	1.000 EA
000692000EF	CAUTION LABEL	1.000 EA
482403000BVZ	WILCO NO. 789.201 Per Eng use MG1200G96-	1.000 GA
609911003A	NAMEPLATE SUPPORT	1.000 EA
033775004EA	DRSCR #6-1/4 304 S.S.	10.000 EA
000692000CL	N/P	1.000 EA
000692000FR	WARNING, HIGH VOLTAGE LABEL	1.000 EA
406255121B	N/P	1.000 EA
406991001SL	INSTRUCTION MANUAL	1.000 EA
412043012C	PLUG - 210	1.000 EA
LB1532	BALDOR LABEL, 12.00 LONG X 2.00 HIGH	2.000 EA
032080006LB	1/4 -20 X 3/4 HWHMS	22.000 EA
034000016AB	WSHR .531ID 1.062OD .095	4.000 EA

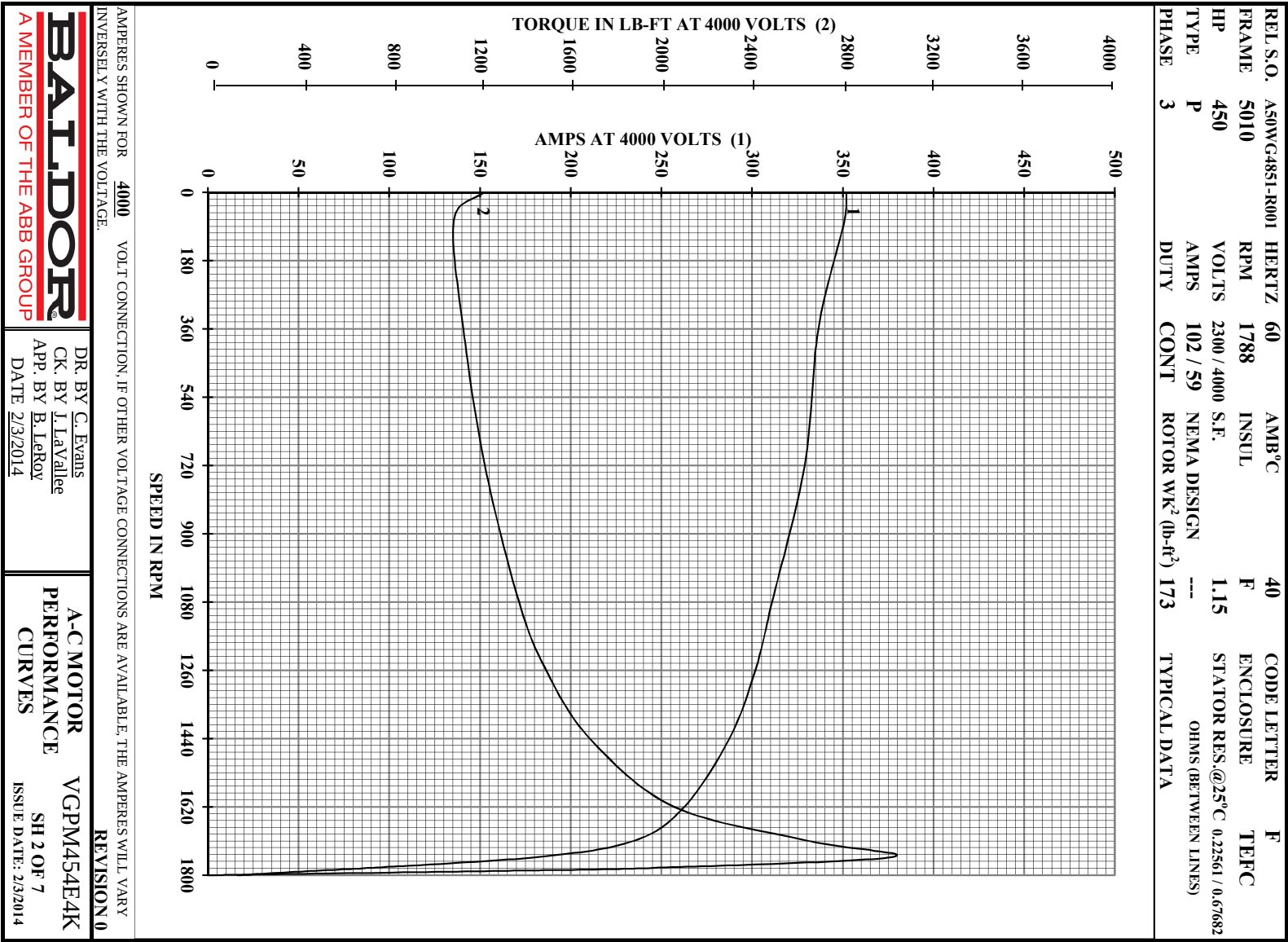
BALDOR-RELIANCE	FRAME	HP	TYPE	PHASE	HERTZ	RPM
SALES ORDER						
A50WG4851-R001	5010	450	P	3	60	1788
VOLTS	AMPS	DUTY	AMB°C	INSUL	S.F.	NEMA DESIGN
2300 / 4000	102 / 59	CONT	40	F	1.15	---
CODE LETTER	ENCL.	ROTOR WK ² (lb-ft ²)	STATOR RES.@25°C OHMS (BETWEEN LINES)	TYPICAL DATA		
F	TEFC	173	0.22561 / 0.67682			
PERFORMANCE						
LOAD	HP	AMPERES	RPM	% POWER FACTOR	% EFFICIENCY	
NO LOAD	0	16.5	1800	5.2	0.0	
1/4	113	21.7	1797	60.2	92.8	
2/4	225	32.4	1795	78.6	95.3	
3/4	338	45.0	1792	84.5	95.7	
4/4	450	58.8	1788	86.3	95.5	
5/4	563	74.0	1785	86.0	95.0	
6/4	675	91.0	1780	84.6	94.4	
SPEED TORQUE						
	RPM	TORQUE % FULL LOAD	TORQUE LB-FT	AMPERES		
LOCKED ROTOR	0	92	1218	351.9		
PULL UP	72	82	1085	351.0		
BREAKDOWN	1752	231	3046	181.4		
FULL LOAD	1788	100	1321	58.8		
AMPERES SHOWN FOR 4000 VOLT CONNECTION(S). IF OTHER VOLTAGE CONNECTIONS ARE AVAILABLE, THE AMPERES WILL VARY INVERSELY WITH THE VOLTAGE.						
REVISION 0						
BALDOR® A MEMBER OF THE ABB GROUP			DR. BY C. Evans CK. BY J. LaVallee APP. BY B. LeRoy DATE 2/3/2014		A-C MOTOR VGP454E4K PERFORMANCE SH 1 OF 7 ISSUE DATE: 2/3/2014	

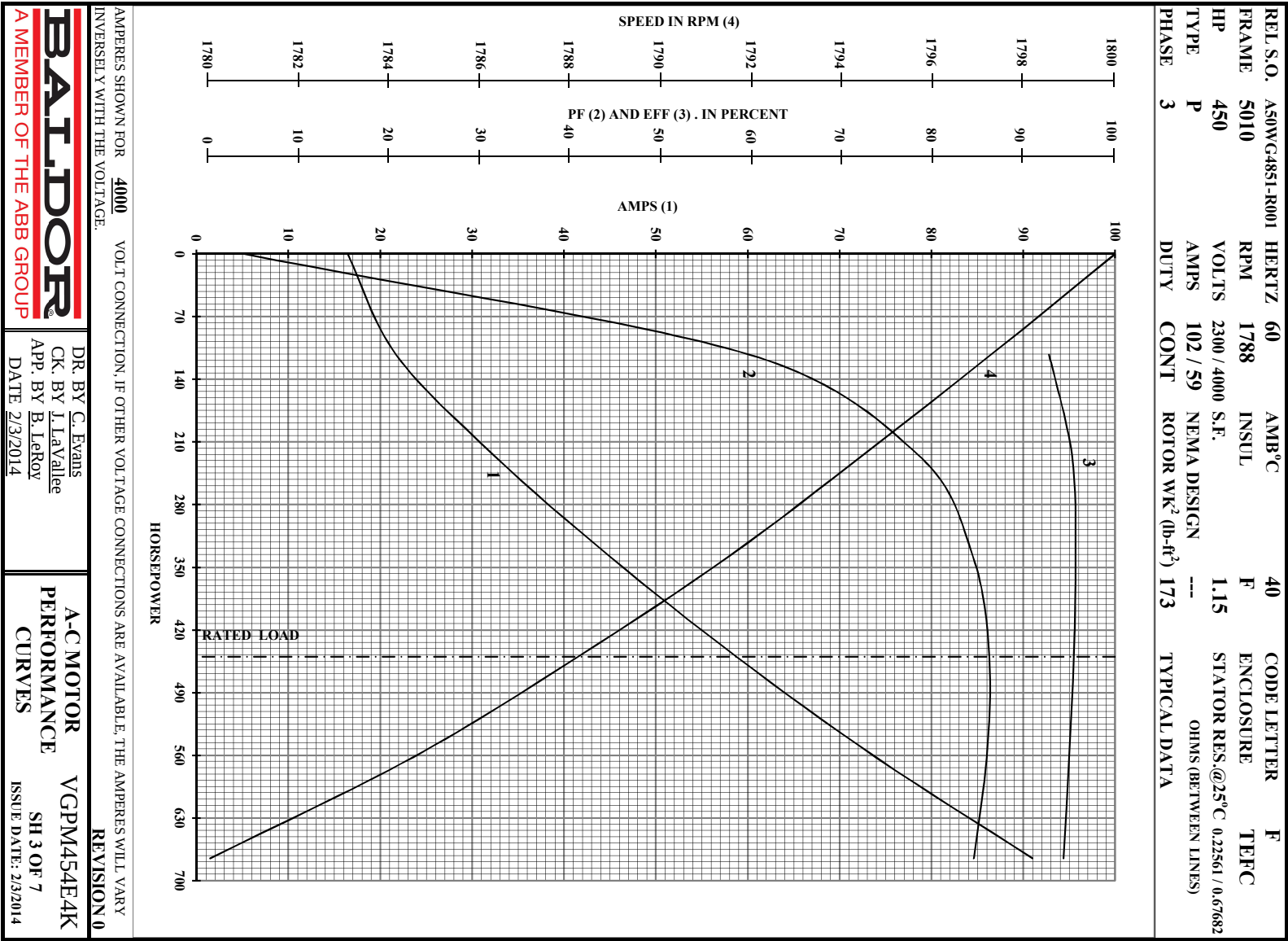
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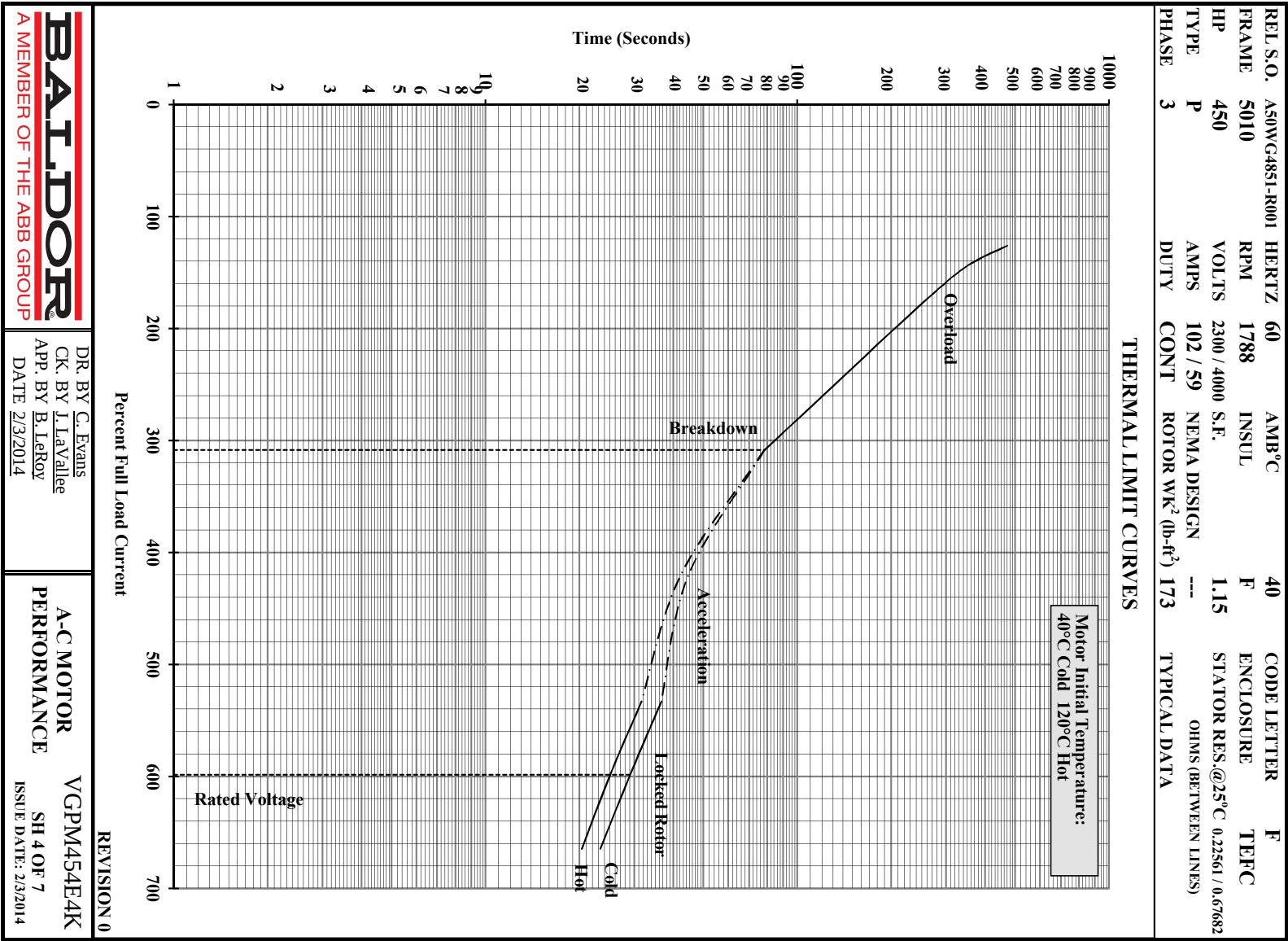
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DR. BY C. Evans
CK. BY J. LaVallee
APP. BY B. LeRoy
DATE 2/3/2014

A-C MOTOR VCPM454E4K
PERFORMANCE SH 1 OF 7
ISSUE DATE: 2/3/2014





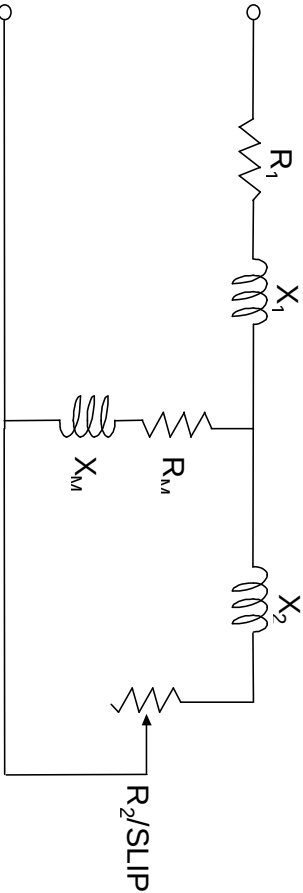


REL S.O.	A50WG4851-R001	HERTZ	60	AMB°C	40	CODE LETTER	F
FRAME	5010	RPM	1788	INSUL	F	ENCLOSURE	TEFC
HP	450	VOLTS	2300 / 4000 S.F.		1.15	STATOR RES.@25°C	0.22561 / 0.67682
TYPE	P	AMPS	102 / 59	NEMA DESIGN	---	OHMS (BETWEEN LINES)	
PHASE	3	DUTY	CONT	ROTOR WK ² (lb-ft ²)	173	TYPICAL DATA	

EQUIVALENT CIRCUIT DATA

(Per Unit, Per Phase)

FULL LOAD				LOCKED ROTOR			
R ₁	0.00929	X ₁	0.08695	R ₁	0.00751	X ₁	0.07404
R ₂	0.00541	X ₂	0.14400	R ₂	0.01826	X ₂	0.06122
R _m	0.06033	X _m	2.86680	R _m	0.20598	X _m	2.72904
BASE OHMS				BASE VOLTS			
				2309			
SC Time Constant				X" = X _S			
				0.13526			
OC Time Constant				X/R Ratio			
				12.13			



Parallel Equivalent			
FL R _m ' pu	136.2867	LR R _m ' pu	36.36318
FL X _m ' pu	2.86807	LR X _m ' pu	2.74459

R₁ = Stator dc resistance
R₂ = Rotor resistance
R_m = Core loss resistance
SC = Short circuit
OC = Open circuit
X₁ = Stator leakage reactance
X₂ = Rotor leakage reactance
X_m = Magnetizing reactance
FL = Full load
LR = Locked rotor

X" = X_S = Subtransient reactance

REVISION 0

BALDOR A MEMBER OF THE ABB GROUP	DR. BY C. Evans	A-C MOTOR	VGPM454E4K
	CK. BY J. LaVallee	PERFORMANCE	
	APP. BY B. LeRoy	CURVES	SH 5 OF 7
	DATE 2/3/2014		ISSUE DATE: 2/3/2014

REL S.O.	A50WG4851-R001	HERTZ	60	AMB °C	40	CODE LETTER	F
FRAME	5010	RPM	1788	INSUL	F	ENCLOSURE	TEFC
HP	450	VOLTS	2300 / 4000	S.F.	1.15	STATOR RES.@25°C	0.22561 / 0.67682
TYPE	P	AMPS	102 / 59	NEMA DESIGN	---	OHMS (BETWEEN LINES)	
PHASE	3	DUTY	CONT	ROTOR WK ² (lb-ft ²)	173	TYPICAL DATA	

Recommended Winding and Bearing Temperatures

Stator Winding	Class B	Class F
Maximum Running Total Temperature	130 °C	155 °C
Alarm Total Temperature	135 °C	160 °C
Trip Total Temperature	145 °C	170 °C

Sleeve Bearings - Oil Lubricated (40 °C Ambient)	Bearing	Oil
Typical Running Total Temperature	93 °C	60 °C
Alarm Total Temperature	96 °C	70 °C
Trip Total Temperature	98 °C	75 °C

Anti-Friction Bearings - Grease Lubricated (40 °C Ambient)	Bearing	Grease
Typical Running Total Temperature	90 °C	80 °C
Alarm Total Temperature	110 °C	100 °C
Trip Total Temperature	120 °C	110 °C

Recommended Vibration Settings for Standard Motors

Speed (rpm)	Shaft Vibration (mils)		Bracket Vibration (mils)	
	Alarm	Shutdown	Alarm	Shutdown
3600	2.50	3.00	1.00	1.50
1800	3.00	3.50	2.00	2.50
1200	3.00	3.50	2.00	2.50
900 & Lower	3.00	3.50	2.00	2.50
			Bracket Vibration (in/sec pk)	
			Alarm	Shutdown
All Speeds			0.20*	0.30*

* 0 to 1000 Hz Spectrum

REVISION 0

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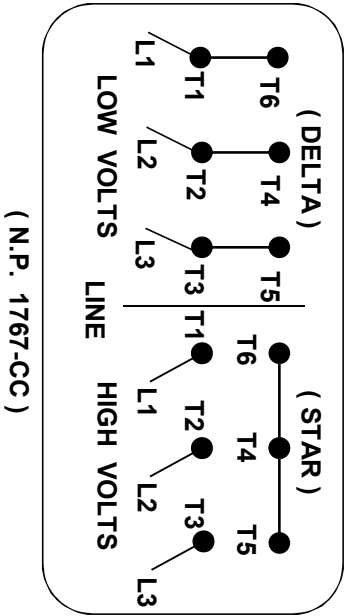
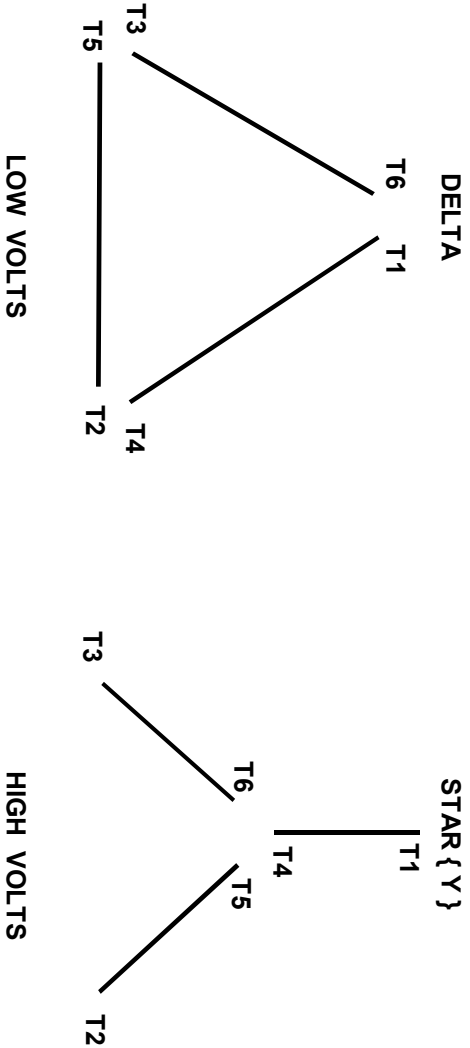
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CK. BY J. LaVallee
APP. BY B. LeRoy
DATE 2/3/2014

A-C MOTOR VGP454E4K
PERFORMANCE
CURVES SH 6 OF 7
ISSUE DATE: 2/3/2014

REL.S.O.	A50WG4851-R001	HERTZ	60	AMB°C	40	CODE LETTER	F
FRAME	5010	RPM	1788	INSUL	F	ENCLOSURE	TEFC
HP	450	VOLTS	2300 / 4000 S.F.		1.15	STATOR RES.@25°C	0.22561 / 0.67682
TYPE	P	AMPS	102 / 59	NEMA DESIGN	---	OHMS (BETWEEN LINES)	
PHASE	3	DUTY	CONT	ROTOR WK² (lb-ft²)	173	TYPICAL DATA	

A-C MOTOR
CONNECTION DIAGRAM

STANDARD 6 LEAD (DELTA / STAR { Y } CONNECTED)
DUAL VOLTAGE (LOW VOLTS / HIGH VOLTS)



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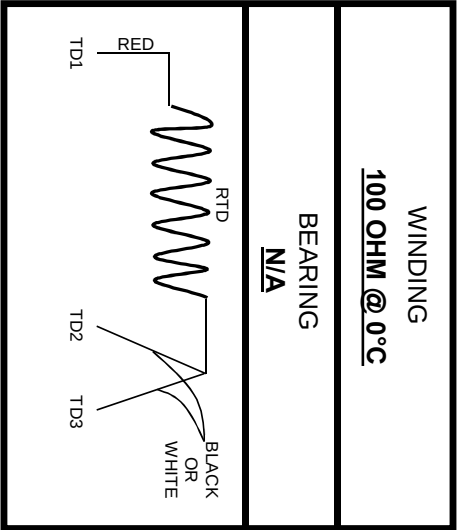
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A-C MOTOR
PERFORMANCE
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VGPM454E4K
SH 7 OF 7
ISSUE DATE: 2/3/2014

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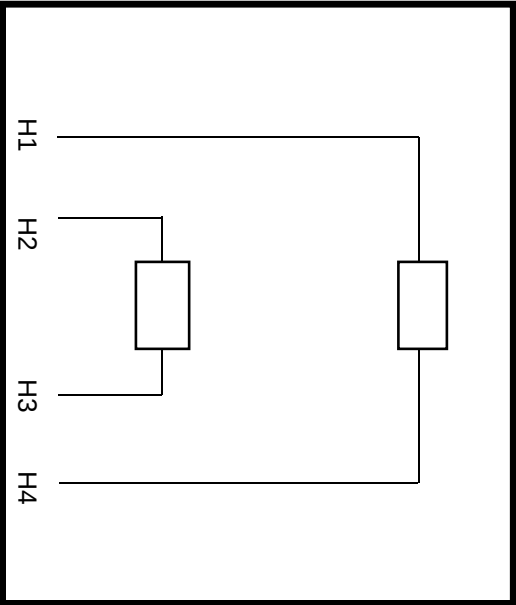
RESISTANCE TEMPERATURE
CONNECTION DIAGRAM



BALDOR BALDOR • DOUG • RELIANCE	DR. BY Chris Stockton CK. BY Chris Stockton APP. BY Joe Hillhouse DATE 3/5/2014	A-C MOTOR AUXILIARY CONNECTIONS	G30_GP SHEET 1 OF 2
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SPACE HEATER CONNECTION

VOLTS 120/240 AMPS 2.9/1.46 WATTS 350/350
PHASE 1 HZ. 60



HEATER CONNECTIONS

LOW VOLTAGE - PARALLEL

- L1 - H1 & H2
- L2 - H3 & H4

HIGH VOLTAGE - SERIES

- L1 - H1
- L2 - H2
- CONNECT H3 TO H4



DR. BY Chris Stockton
CK. BY Chris Stockton
APP. BY Joe Hillhouse
DATE 3/5/2014

A-C MOTOR
AUXILIARY
CONNECTIONS

G30_GP
SHEET 2 OF 2

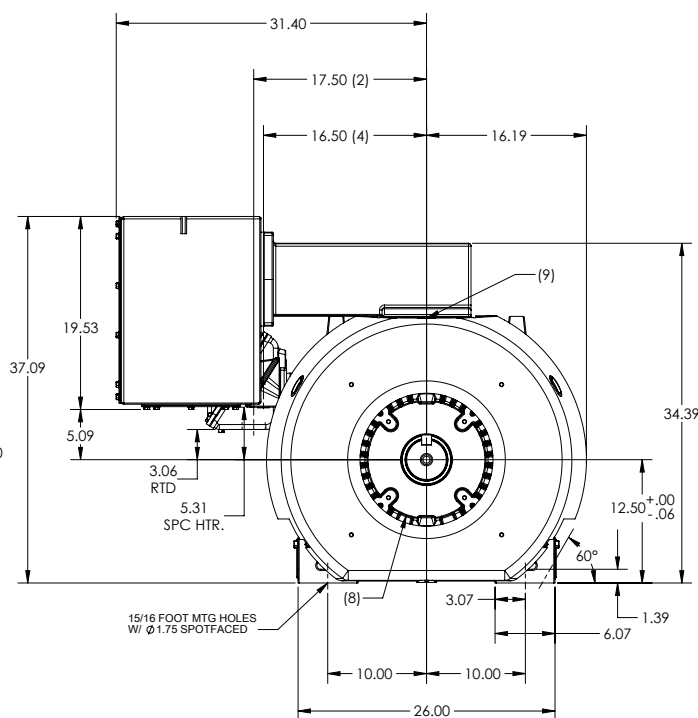
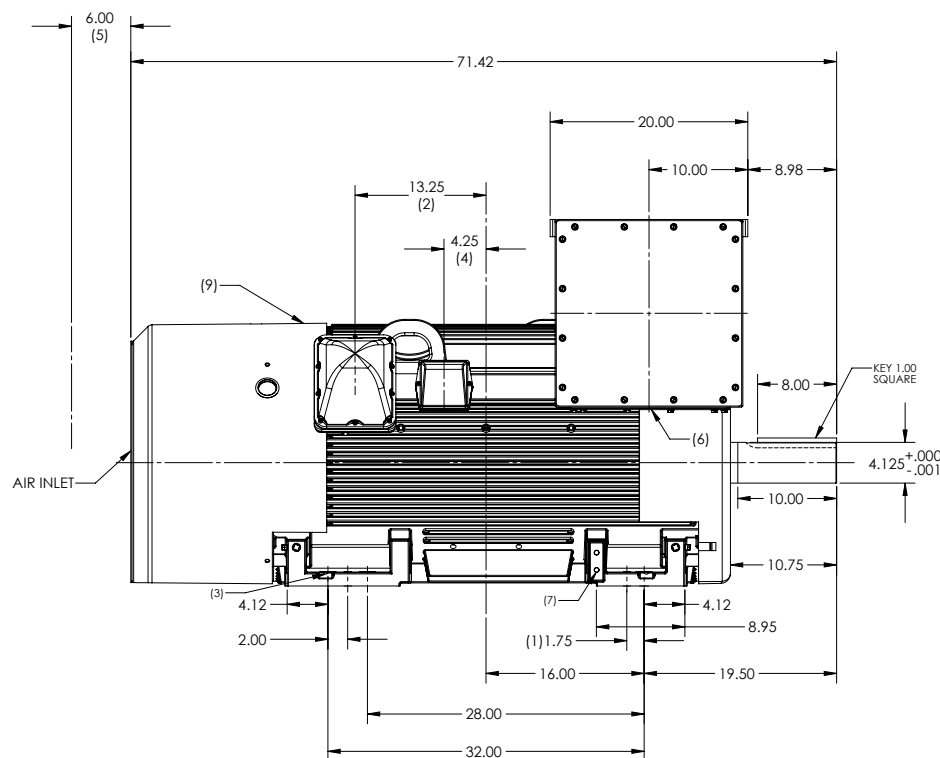
GENERAL PURPOSE STOCK ALTERNATING CURRENT MOTORS

616159-804

ENCLOSURE: TOTALLY ENCLOSED
MOUNTING: FOOT

SQUIRREL-CAGE INDUCTION
1800 RPM MAX
FRAME G5010L
(FIELD CONVERTIBLE COUPLE/BELT)
INCLUDES G5009L FRAME MOUNTING HOLES

COOLING: FAN COOLED
ANTI-FRICTION BEARINGS
ENGLISH HARDWARE
OVERSIZE MAIN CONDUIT BOX



NOTES:

1. (4) 3/4-10 JACKSCREW HOLES
2. 2.0 NPT FOR WINDING TEMPERATURE DETECTOR LEADS
3. 11/32 DOWEL PIN PILOT HOLES, 1 HOLE EACH FOOT
4. 3/4 NPT FOR MOTOR SPACE HEATER LEADS
5. WALL OR OBSTRUCTION MUST NOT ENCROACH ON AIR INLET SPACE
6. CUSTOMER TO PROVIDE HOLE FOR MOTOR POWER LEADS
7. TWO GROUND PADS DIAGONALLY OPPOSITE EACH OTHER, TAPPED 1/2-13
8. 1/8 NPT PROVISIONS FOR BEARING TEMPERATURE DETECTOR LEADS.
9. GREASE POINT

CONDUIT BOX LOCATED ON OPPOSITE SIDE WHEN F-2.
IF MOUNTING CLEARANCE DETAILS ARE REQUIRED, CONSULT FACTORY.
MAXIMUM PERMISSIBLE SHAFT RUNOUT WHEN MEASURED AT END OF
STANDARD SHAFT EXTENSION IS .003" T.I.R.

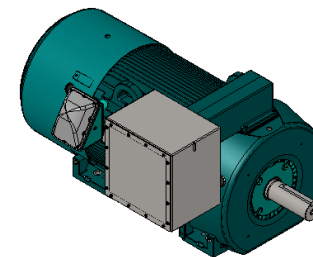
CATALOG #'S

M50454L-4
M50504L-4
M50404L - 2340
M50454L - 2340

EM50454L-4
EM50504L-4
EM50454L-5
EM50504L-5

WEIGHT (LBS): 5500 (MAXIMUM)

DIMENSIONS ARE IN INCHES



CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION

REV. DESC: UPDATE BOX TO FROM 19X19X12 TO 19X19X14
REV. H VERSION: - 08 REVISED: 10-57-03 09/16/2016 TDR: 000000997103
MODEL NO. 616159-804 REF: -
BY: MGHMTT Material: -

BALDOR

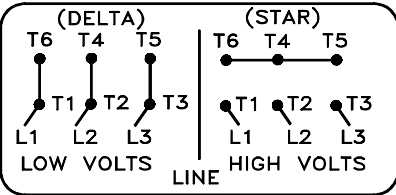
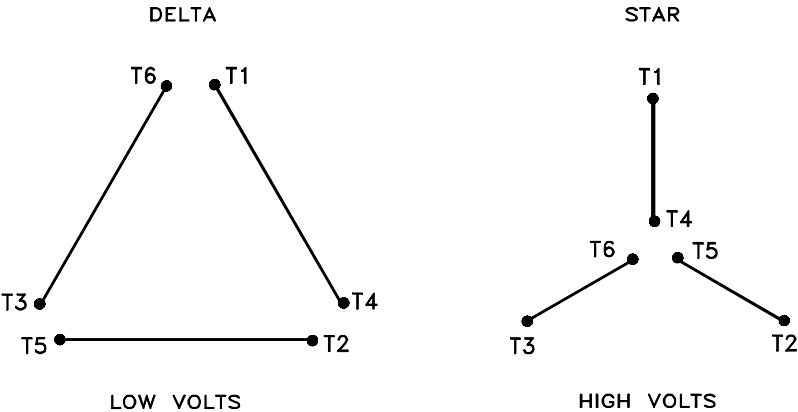
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A-C MOTOR
CONNECTION DIAGRAM
STANDARD 6 LEAD (DELTA/STAR CONNECTED)
DUAL VOLTAGE (LOW VOLTS/HIGH VOLTS)



(N.P. 1767-CC)

416820-004

REV. DESC: ADDED CLASSIFICATONS		
REV. LTR: B	VERSION: 02	TDR: 000000539297
FILE: \RSN\00017\950		REVISED: 11: 58: 09 05/04/2010
MTL: -		BY: RAGRA

BALDOR

A-C MOTOR CONNECTION DIAGRAM
SH 1 of 1