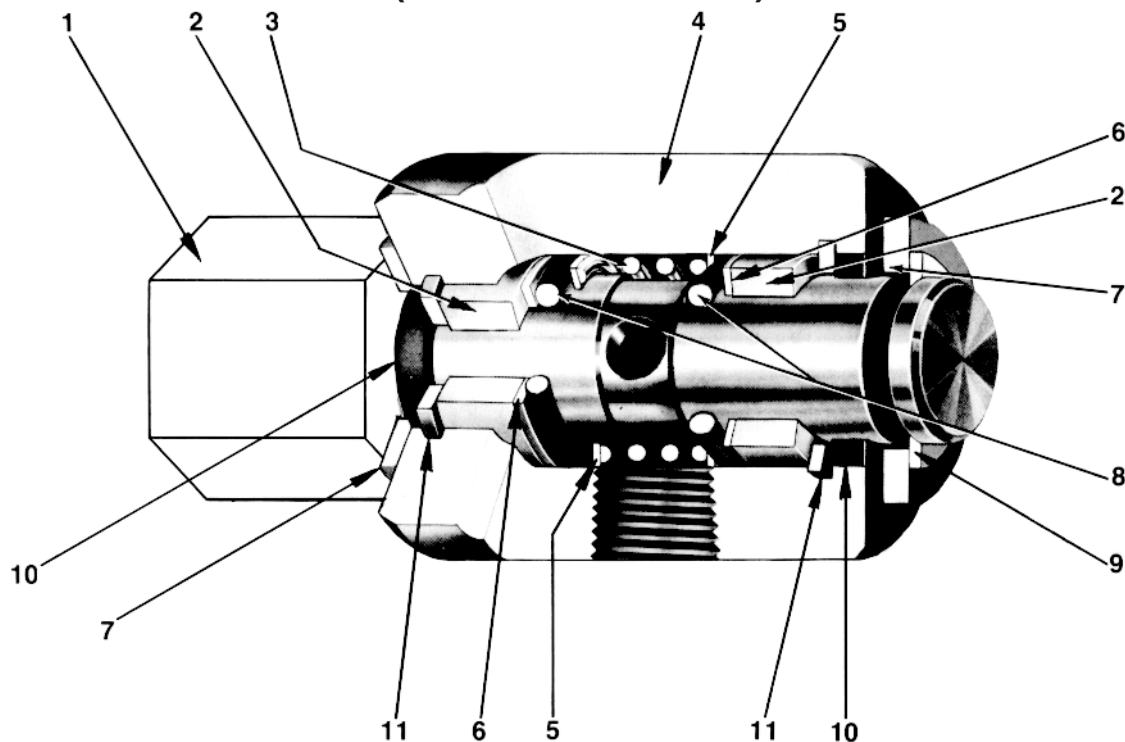


ROTATING UNION (SINGLE PASSAGE)



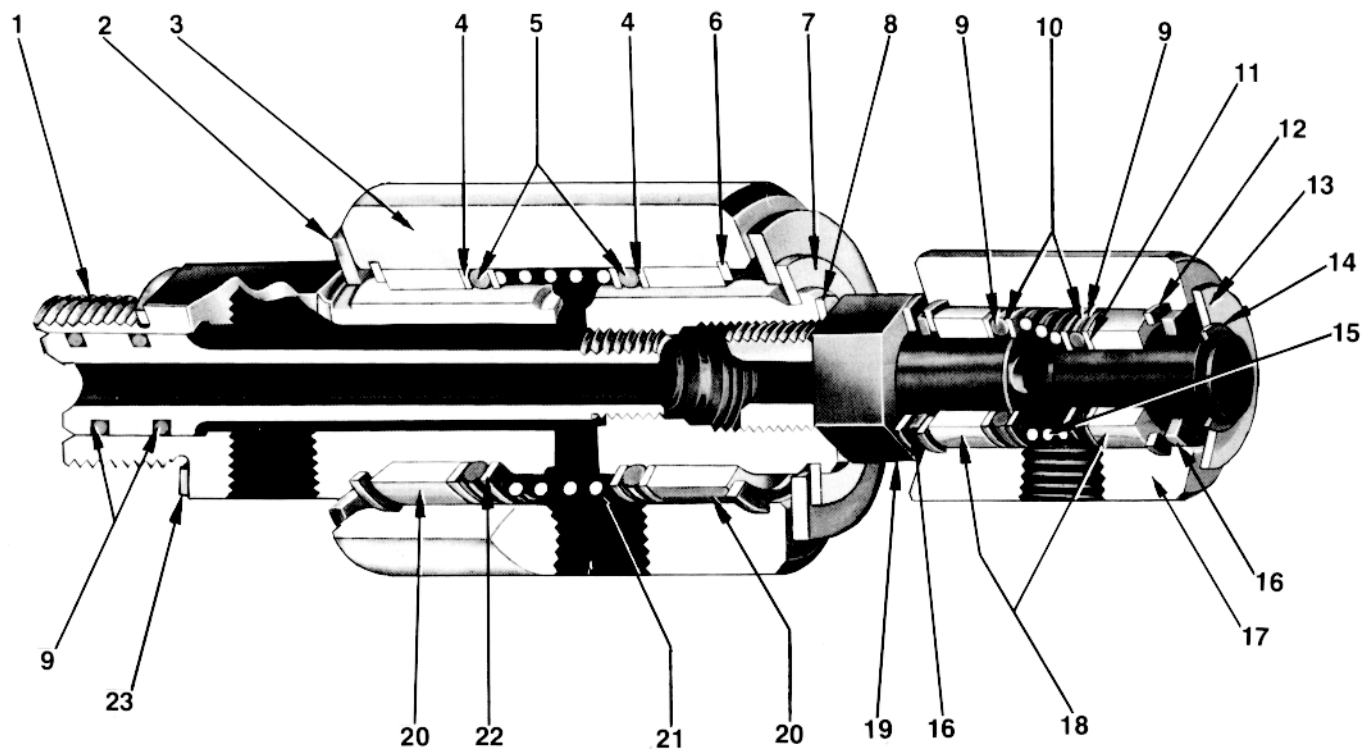
100232 — MODEL B

Item No.	No. Req'd	Description
1	1	Rotor (Tapped 3/8 NPT)
2*	2	Bearing
3*	1	Coil Spring
4	1	Housing
5*	2	Spring Guide
6*	2	Backup Washer (Leather)
7*	2	Thrust Washer
8*	2	O-ring
9*	1	Snap Ring
10*	2	Dust Shield
11*	2	Retaining Ring

Items marked with an (*) asterisk are contained in Repair Kit No. 300108.

IMPORTANT: Repair Kit No. 300108 is the only available source for repairing this unit. If any additional parts are needed, it is recommended that a complete rotating union be purchased.

ROTATING UNION
(TANDEM PASSAGE)



100233 — MODEL B

Item No.	No. Req'd	Description
1	1	Rotor (1" — 14 UNS Right Hand)
2*	2	Thrust Washer
3	1	Housing
4*	2	Backup Washer (Leather)
5*	2	O-ring
6*	2	Retaining Ring
7*	1	Snap Ring
8	1	Gasket
9*	2	O-ring
10*	2	Spring Guide
11*	2	Backup Washer (Leather)
12*	2	Retaining Ring

Item No.	No. Req'd	Description
13*	2	Thrust Washer
14*	1	Snap Ring
15*	1	Spring
16*	2	Dust Shield
17	1	Housing
18*	2	Bearing
19	1	Rotor (5/8-18 NF Right Hand)
20*	2	Bearing
21*	1	Spring
22*	2	Spring Guide
23	1	Gasket

Items marked with an (*) asterisk are contained in Repair Kit No. 300109.

IMPORTANT: Repair Kit No. 300109 is the only available source for repairing this unit. If any additional parts are needed, it is recommended that a complete rotating union be purchased

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.