

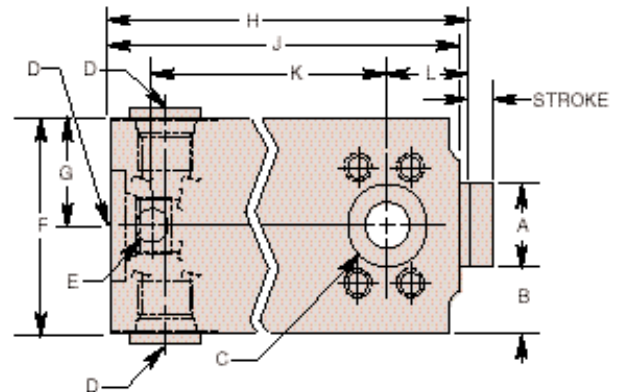
G & G Hydraulics Corporation
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The 100986 clamp is compactly designed for manifold mounting. The 100863 clamp has three pressure ports for convenient installation and easy chaining of multiple clamps. A generous .188" stroke compensates for workpiece variations. Includes removable mounting/ locating bushing.

These clamps are extremely compact relative to their clamping force and are available in either conventionally or manifold mounted versions. At only 1 inch tall, their low profile design allows them to remain below most workpieces for unrestricted machining access to a part's top surface.

- 15 degree clamping angle
- Hardened, serrated, plated gripper
- Single-acting
- Hardened, tool steel piston
- Three pressure ports (100863)
- Compact design
- Dual, zinc plated return springs
- Conventional and manifold mount versions



Cat. No.	Dimensions (In Inches)																
	N	P	Q	R Dia.	T	U	V	W	X	Y	BB Dia.		CC Thread Size	DD		EE	FF Thread Size
											Port	Locator		Dia.	Depth		
100863	.525	1.000	.483	.344	.250	.090	—	—	.750	—	—	‡ .250	†† 5/16-18 UNC	.626	.250	—	—
100986	—		—				.562	.285		.750	†.121 .135	—				.562	††† 1/4-20 UNC

†† .312 min thread engagement required.
††† .250 min thread engagement required.
‡ Optional locating hardware not included