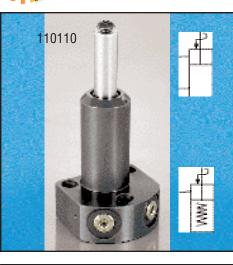


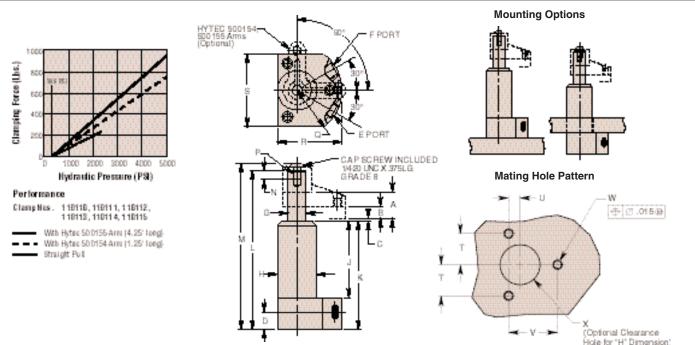
## Swing/Pull Clamp - Surface Mount – Externally Plumbed - Lower Flange Style - 750 lbs.



## **Features**

- · External plumbing eliminates need to gun drill additional ports in fixture
- · Can be inserted from above or below fixture plate
  - o Top mounting provides extra height to accommodate large work pieces
  - o Top mounting does not require drilling of large fixture hole
- · Special rod wiper seal protects internal clamp components
- · Corrosion resistant construction
- · Heat treated, chrome plated piston rod
- · Unique "Live Roller" swing mechanism for increased service life

- Power-Tech® treated body and hardened cam for long wear and corrosion resistance
- Single-acting and double-acting models are dimensionally interchangeable
- Straight pull capacity 950 lbs. at 5.000 psi max.



Cat. No.	Specifications								Dimensions (In Inches)							
	Oper.	Swing Direction	*Force (Lbs.)	Eff. Area (Sq. In.)		Oil Cap. (Cu. In.)		A Total	B Clamping	С	D	Clamp Bort	F Unclamp Port			
				Clamp	Unclamp	Clamp	Unclamp	Stroke	Stroke			Claimp Fort	Officiallip Fort			
110110		LH (Counterclockwise)	750	.195	_		_	.818	.345	.108	.540	%-20 UNF SAE-4	†Breather Plug			
110111	Single- Actina	RH (Clockwise)											%6-20 UNF SAE-4			
110112		Straight Pull				.160										
110113		LH (Counterclockwise)			.441	.100	.360									
110114	Double- Actina	RH (Clockwise)											7/6-20 UNF SAE-4			
110115		Straight Pull														

Cat. No.	Dimen	Dimensions (In Inches)														
	††G Dia.	H Dia.	J	К	L	M	N Thread Min.	P Thread Size	Q Radius	R	S	Т	U	V	W Thread Size	X Dia.
110110																
110111																
110112	500	1 010	0.070	0.050	4.040	F 400	075	1/ 00 LINO	1.075	1 005	0.050	007	000	4 000	1/ 00 UNO	1.235
110113	.560	1.210	2.379	3.359	4.912	5.138	.275	1/4-20 UNC	1.375	1.995	2.250	.827	.306	1.306	1/4-20 UNC	1.255
110114																
110115																

NOTE: \* With 1.25" long arm at 5,000 psi maximum operating pressure.

† Do not pressurize - single-acting only. †† See page 59 for custom arm mounting.

Internal cam may be removed for an unguided straight pull. See page 58 for maximum operating speeds.