## Swing/Pull Clamps - Threaded Body Style - 1200 lbs.

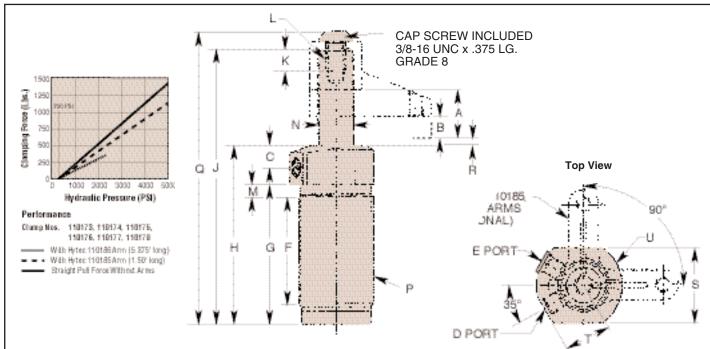




## Features:

- Full thread provides wide range of precise height adjustment
- · Simple installation/removal
- "Live Roller" design provides industry's most reliable swing/pull mechanism
  - o Piston/Cam combination provides solid path for clamping action
  - o Typical ball and groove mechanism has higher potential for clogging and for damage from mis-aligned work pieces
- Available in single and double acting versions
- Special rod wiper seal protects internal clamp components

- Unique drainage system channels contaminants away from clamp
- · Corrosion resistant construction
- Heat treated, chrome plated piston rod
- Unique "Live Roller®" swing mechanism for increased service life
- Power-Tech™ treated body and hardened cam for long wear and corrosion resistance
- Straight pull capacity 1,472 lbs. at 5,000 psi max



|             | Specifi | cations                       | Dimensions (In Inches) |           |         |                       |         |            |               |      |                                     |                        |       |
|-------------|---------|-------------------------------|------------------------|-----------|---------|-----------------------|---------|------------|---------------|------|-------------------------------------|------------------------|-------|
| Cat.<br>No. | Oper.   | Swing Direction               | *Force<br>(Lbs.)       | (Sq. In.) |         | Oil Cap.<br>(Cu. In.) |         | A<br>Total | B<br>Clamping | С    | D<br>Clamp                          | E<br>Unclamp           | F     |
|             |         |                               |                        | Clamp     | Unclamp | Clamp                 | Unclamp | Stroke     | Stroke        |      | Port                                | Port                   |       |
| 110173      |         | Left Hand (Counter Clockwise) |                        |           |         |                       |         |            |               |      |                                     | Breather Plug          |       |
| 110174      | Single- | Right Hand (Clockwise)        |                        |           | _       |                       | _       |            |               |      |                                     | <sup>7</sup> ∕16-20UNF |       |
| 110175      | Acting  | Straight Pull                 | 1,200                  | .294      |         | .260                  |         | .873       | .336          | .632 | <sup>7</sup> / <sub>16</sub> -20UNF | SAE-4†                 | 1.937 |
| 110176      |         | Left Hand (Counter Clockwise) | 1,200                  | .234      |         | .200                  |         | .073       | .550          | .032 | SAE-4                               |                        | 1.937 |
| 110177      | Double- | Right Hand (Clockwise)        |                        |           | .601    | ĺ                     | .530    |            |               |      |                                     | 7/16-20UNF             |       |
| 110178      | Acting  | Straight Pull                 |                        |           |         |                       |         |            |               |      |                                     | SAE-4                  |       |

|             | Dimensions (In Inches) |       |       |                     |                       |      |                         |           |       |      |       |       |             |
|-------------|------------------------|-------|-------|---------------------|-----------------------|------|-------------------------|-----------|-------|------|-------|-------|-------------|
| Cat.<br>No. | G                      | Н     | J     | K<br>Thread<br>Min. | L M<br>Thread<br>Size |      | N P Dia. Thread †† Size |           | Q     | R    | S     | Т     | U<br>Radius |
| 110173      |                        |       |       |                     |                       |      |                         |           |       |      |       |       |             |
| 110174      | 2.525                  | 3.625 | 5.310 | .275                | <sup>3</sup> %-16UNC  | .225 | .625                    | 1-½-16UNF | 5.610 | .104 | 1.500 | 1.050 | .940        |
| 110175      |                        |       |       |                     |                       |      |                         |           |       |      |       |       |             |
| 110176      |                        |       |       |                     |                       |      |                         |           |       |      |       |       |             |
| 110177      |                        |       |       |                     |                       |      |                         |           |       |      |       |       |             |
| 110178      |                        |       |       |                     |                       |      |                         |           |       |      |       |       |             |

NOTE: † Do not pressurize - single-acting only. \*With 1.5" arm at 5,000 psi max. operating pressure. Internal cam may be removed for an unguided straight pull. See page 58 for maximum operating speeds and rotation options. †† See page 59 for custom arm mounting.