

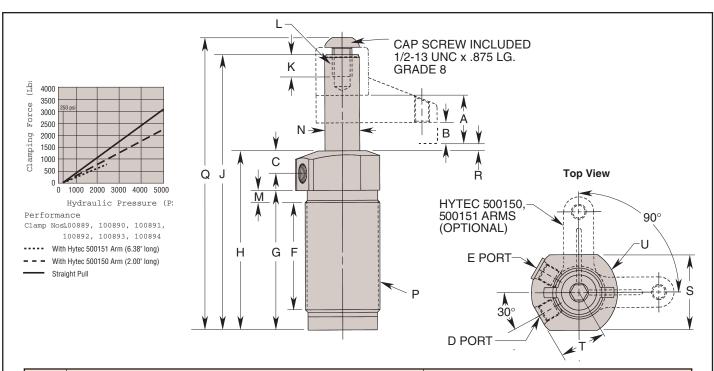
Swing/Pull Clamps - Threaded Body Style - 2400 lbs.



Features:

- Full thread provides wide range of precise height adjustment
- Simple installation/removal
- "Live Roller" design provides industry's most reliable swing/pull mechanism
 - o Piston/Cam combination provides solid path for clamping action
 - o Typical ball and groove mechanism has higher potential for clogging and for damage from mis-aligned work nieces
- Available in single and double acting versions
- Special rod wiper seal protects internal clamp components

- Unique drainage system channels contaminants away from clamp
- Corrosion resistant construction
- Heat treated, chrome plated piston rod
- Unique "Live Roller®" swing mechanism for increased service life
- Power-Tech™ treated body and hardened cam for long wear and corrosion resistance
- Straight pull capacity 3,144 lbs. at 5,000 psi max



| | Specifications | | | | | | | | Dimensions (In Inches) | | | | | | |
|-------------|----------------|-------------------------------|------------------|-----------|---------|-----------------------|---------|--------|------------------------|------|---------------------------------|-------------------------------------|-------|--|--|
| Cat. No. | Oper. | Swing Direction | *Force (Lbs.) | (Sq. In.) | | Oil Cap. (Cu. In.) | | 01 | B Clamping | С | D Clamp | E Unclamp | F | | |
| | | | | Clamp | Unclamp | Clamp | Unclamp | Stroke | Stroke | | Port | Port | | | |
| 100892 | | Left Hand (Counter Clockwise) | 2,400 | .626 | - | .740 | - | 1.267 | .490 | .632 | ⁷ ⁄₁6-20UNF SAE-4 | Breather Plug | | | |
| 100893 | Single- | Right Hand (Clockwise) | | | | | | | | | | ⁷ ∕16-20UNF | | | |
| 100894 | Acting | Straight Pull | | | | | | | | | | SAE-4† | 2.797 | | |
| 100889 | Double- | Left Hand (Counter Clockwise) | | | 1.227 | | 1.460 | | | | | 7, | | | |
| 100890 | | Right Hand (Clockwise) | | | | | | | | | | ⁷ / ₁₆ -20UNF | | | |
| 100891 | Acting | Straight Pull | | | | | | | | | | SAE-4 | | | |

| | Dimensions (In Inches) | | | | | | | | | | | | |
|-------------|------------------------|-------|-------|---------------------|---------------------|------|-----------------|---------------------|-------|------|-------|-------|-------------|
| Cat. No. | G | Н | J | K Thread Min. | L Thread Size | M | N Dia. †† | P Thread Size | Q | R | S | Т | U Radius |
| 100892 | | | | | | | | | | | | | |
| 100893 | | | | | | | | | | | | | |
| 100894 | 3.494 | 4.486 | 6.871 | .550 | ½-13UNC | .285 | .875 | 1-%-16UN | 7.311 | .104 | 1.875 | 1.150 | 1.125 |
| 100889 | | | | | | | | | | | | | |
| 100890 | | | | | | | | | | | | | |
| 100891 | | | | | | | | | | | | | |

NOTE: † Do not pressurize - single-acting only. *With 2" arm at 5,000 psi max. operating pressure. Internal cam may be removed for an unguided straight pull.