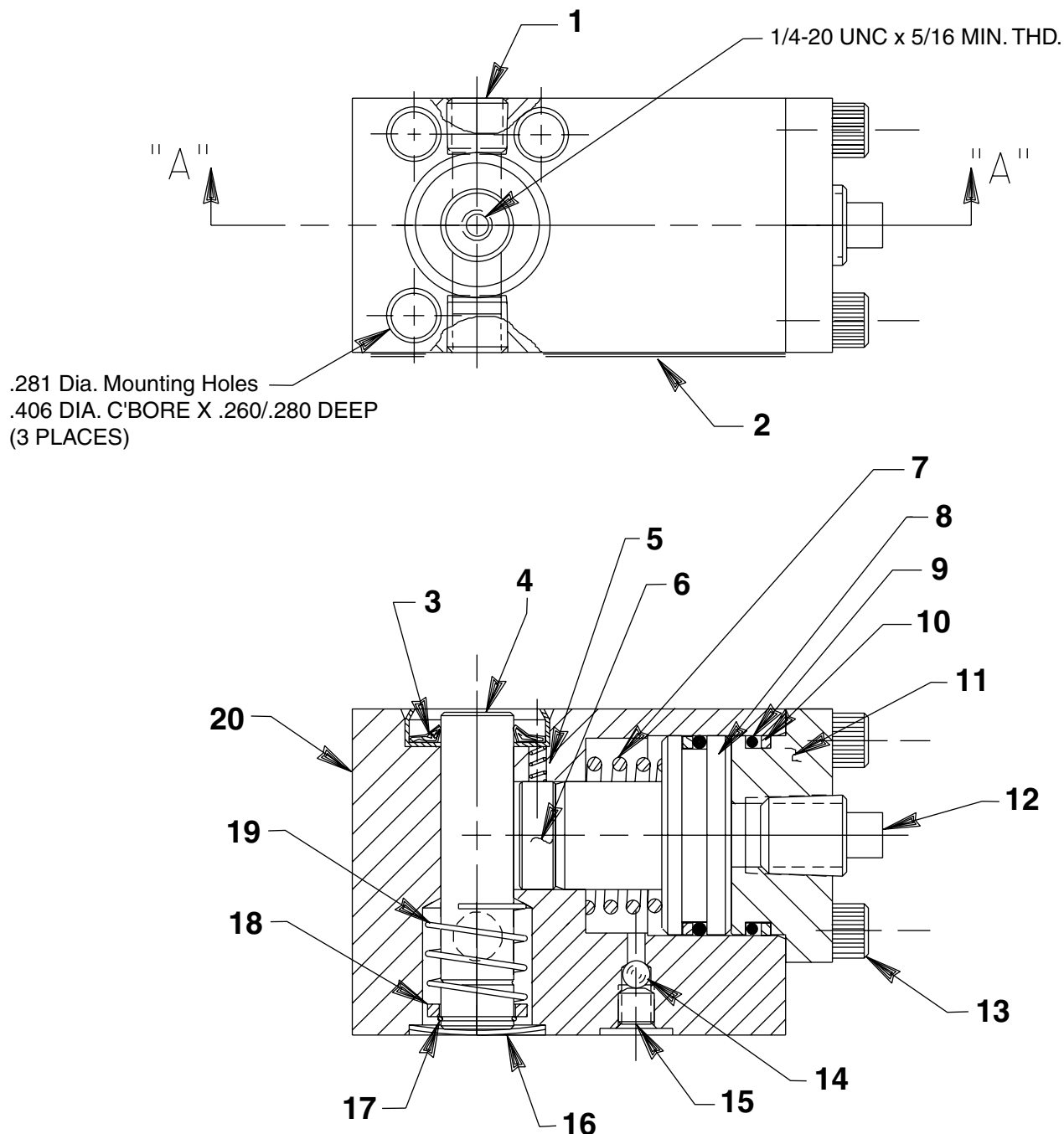


MODEL B
AIR ADVANCE, SPRING RETURN
HYDRAULIC WORK SUPPORT
 Capacity: 2100 lbs. At 5000 PSI



Item No.	Part No.	No. Req'd	Description
1	15499	1	Pipe Level Seal Plug (1/8 NPTF)
2	250254	1	Trade Name Decal (For 100176)
	250252	1	Trade Name Decal (For 110086)
3	*206322	1	Shaft Oil Seal (Note seal direction)
4	39439	1	Plunger
5	206439	1	Compression Spring (.120 O.D. x .310 Lg.)
6	250251	1	Shim
7	253059	1	Compression Spring (1" O.D. x .67 Lg.)
8	253681	1	Piston
9	*10914	2	O-ring (1-3/8 x 1-3/16 x 3/32)
10	*19177	2	Backup Washer (1-3/8 x 1-3/16 x 3/32)
11	253689	1	End Cap (For 100176)
	360006	1	End Cap (For 110086)
12	10970	1	Pipe Plug (1/4 NPTF; For 100176)
	250961	1	Plug Fitting (7/16-20 plastic; For 110086)
13	10006	4	Soc. Hd. Cap Screw (1/4-20 x 5/8 Lg.; Torque to 115/125 in. lbs.)
14	12223	1	Metallic Ball (3/16 dia.)
15	10136	1	Hex. Soc. Set Screw - Flat Point (1/4-20 UNC x 1/4 Lg.)
16	*205644	1	Expansion Plug (7/8 dia.; Must fit flush or below surface.)
17	11887	1	Retaining Ring
18	205643	1	Wrought Washer
19	205649	1	Compression Spring (.730 x .654 x 1.530 Lg.)
20	420033	1	Work Support Body

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300579.

See Hytec catalog for operational details.

Air pressure operating pressure: 25 - 50 PSI

Note: Some air leakage between the plunger and the seal may occur within this range.